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Effective Date: 06/01/18

- **PLANING (S2S)** – from ½” to 3 ½” thickness up to 18” wide
\$100/M. Minimum charge \$100 per thickness, or \$50/unit for multiple unit orders below the minimum.
- **STRAIGHT LINE RIPPING (SLR1E)** – from ½” to 2 ½” thickness
\$100/M. Minimum charge \$100 per thickness, or \$50/unit for multiple unit orders below the minimum.
- **RESAWING** – Max width 12”
\$.12/LF, minimum charge \$150 per dimension.
- **COMBINATION S2S & SLR1E (S2S1E)** – from ½” to 2 ½” thickness
\$180/M, minimum charge \$180 per thickness, or \$90/unit for multiple unit orders below the minimum.
- **GANG RIPPING (GR)** – from ½” to 2 ½” thickness
\$110/M for one size, add \$30/M for each additional size. Minimum charge \$110/thickness
- **MOULDINGS/S4S**
Minimum charge \$300 per profile
 - 1,500 to 2,499 LF \$.18/LF (Subject to Min Chg)
 - 2,500 to 4,999 LF \$.16/LF
 - 5,000 to 9,999 LF \$.14/LF
 - 10,000 LF or more \$.09/LF
- **SANDING** – up to 6” thick and 48” wide
\$.12 LF for lineal stock, minimum charge \$140
- **S2S / SAND** lumber (random width)
\$225/M, minimum charge \$300
- **S2S/Sand/SLR1E** \$315/mbf Minimum Charge \$300
- **CNC Router**
Call for Quote - minimum charge \$200
- **EDGE-GLUED PANELS** – up to 48” wide and 16’ long
Call for quote – minimum charge \$350
- **FACE-GLUED PANELS** – up to 3” thick
Call for quote – minimum charge \$425
- **OPTIMIZING AND CUT TO LENGTH (CTL)**
Call for quote – minimum charge \$300
- **PANEL SAW** – up to 3” thick and 10’ long
Call for quote
- **KNIFE CHARGES**
\$70 per inch of width (width of tooling needed rounded up to nearest inch) Minimum Charge \$175
- **DOUBLE END TENONER WORK:** Minimum Charge \$300
 - PRECISION END TRIM (PET)
 - FLOORING END MATCH
 - DOOR JAMB HEAD DADO \$1.50 per pair
 - DOOR JAMB SILL DADO \$2.00 per pair